



## PN 574 Subaru SOHC Cam Seal Installer Instructions



### SPECIAL NOTES

- The use of a factory service manual is highly recommended. These can be purchased at your local dealer
- Company23 is not responsible for damage done to your vehicle as a result of misuse of this product
- Company23 does its best to ensure the accuracy of this manual but is not responsible for errors
- **Ensure cam seal, cam shaft, and seal bore are well lubricated with fresh engine oil before installing cam seal**

### SOHC/EG33/EJ25D Cam Seal Install

- Remove old seal from head using a pick, screwdriver, or other applicable tool. Take extreme care to not scratch any sealing surface.
- For the LH (USDM Driver Side) head, utilize one of the OEM cam gear bolts with the Company23 tool





- Lubricate the seal/bore/cam shaft and slide seal over cam snout
- Push seal up to sealing bore using hand
- Install the Company23 Cam Seal Install Tool
- Snug tool down until sits flush with head **DO NOT OVERTIGHTEN BOLT**



- Repeat identical process on RH Head (USDM Passenger Side)
- **ON RH SIDE UTILIZE BOLT INCLUDED WITH COMPANY23 SOHC CAM SEAL TOOL**
- Longer bolt is needed to account for shorter cam snout





For Questions and Comments Please Contact [Sales@company23.com](mailto:Sales@company23.com)