FITTING INSTRUCTIONS

Rear Lower Trailing Arm Rear Bushes Suits: Chrysler 300C & Dodge Magnum

Contents:

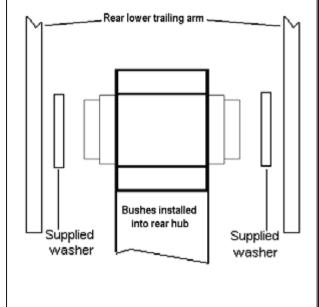
Replacement Bushes 6281B x 2 Grease Satchel x 1
Crush Tubes x 2 Fitting Instructions x 1

N.B: These instructions should be used in conjunction with workshop manual.

- 1. Raise the vehicle and support on chassis stands.
- **2.** Remove the rear road wheels.
- **3.** Unbolt the rear trailing arm mount bolts.
- **4.** Remove the rear trailing arm from the vehicle.
- **5.** Using the workshop manual remove the rear hub assembly from the rear of the vehicle.
- **6.** Using a suitable press and tools, press the bush out of the rear hub.
- 7. Make sure the hub is free of burrs and sharp edges .Repair or replace as necessary.
- **8.** Press the replacement bushes into the hub.
- **9.** Lubricate the bore and operational surfaces of the replacement bushes and install the crush tube into the **6281B** rear bush.

10. Fit the hub assembly back into the vehicle and torque bolts to manufactures specifications.

- 11. When re-installing the trailing arm install the supplied washers either side of the 6281B bush. (refer diagram)
- **12.** Re fit road wheels.
- 13. Lower vehicle and allow it to settle.
- 14. Carry out wheel alignment.
- **15.** Road test vehicle.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.