

Monoball Knuckle Bushings Installation Instructions SPL RKB S13/Z32/Z33/Z34/R35

Before starting the installation, put the kit in the freezer overnight. This will have the bushings contract and make insertion easier.



Press out stock bushing using appropriate bushing press and driver.

Clean the bore and file down any nicks in the bore as necessary.



Measure bushing bore of knuckle



Measure diameter of new bushing.

Confirm that the new bushing is between 1/1000 and 3/1000 inch (0.025mm to 0.076mm) larger than the bore on the knuckle. If this tolerance is out of spec, please contact us for a replacement bushing.



If the side of the knuckle which the new bushing goes in is not chamfered, use a round file to break the edge.



Lightly tap new bushing in place to start, making sure bushing is square against the bore.



Press in new bushing completely with appropriate press and driver.

Do NOT press on the bearing/ball of the bushing, use a driver to press on the shell of the bushings as illustrated.

ONE-YEAR LIMITED WARRANTY AND DISCLAIMER

All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.

SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.

If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product.

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If the purchaser of the product shall fail to pay when due any portion of the purchase price, or fail to meet any terms required under contract agreed on at time of purchase, all warranties and remedies granted may be terminated.

Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.