

# Front Lower Arm Bushings Kit Installation Instructions SPL FLBI Z33

| ITEM NO. | PART NUMBER | DESCRIPTION                 | QTY. |
|----------|-------------|-----------------------------|------|
| 1        | 11501       | Spherical Bushing Shell     | 4    |
| 2        | 90026       | Spacer                      | 4    |
| 3        | FKS12       | FKS Plain Spherical Bearing | 2    |
| 4        | 9559K33     | PTFE O-ring                 | 4    |

**FLBI Z33**

Thank you for your purchase of this SPL Parts performance suspension product. Please follow these instructions exactly to ensure that the product is able to function to the best of its ability, and you can achieve the most performance out of your vehicle.



1. Press out stock bushing using appropriate bushing press and driver. For reference, the following Sears/Craftsman sockets will work as the driver and receiving cup:
  - Sears P/N 47783: 1-5/8" socket
  - Sears P/N 47516: 1 1/8" socket

Note that for the inner bushing, it would be necessary to place the arm in a vice and knock the bushing out the rest of the way because the Sears #47783 socket is not deep enough.

2. Check and clean the bores, and file down any nicks in the bore as necessary.

3. Using a hammer, lightly start the bushing into the bore, making sure bushing is square with the bore. Use press to continue pressing new bushing into compression rod.

4. Be safe, and enjoy your new upgrade!



## **ONE-YEAR LIMITED WARRANTY AND DISCLAIMER**

All SPL brand products are intended for **Off Road Use Only** and carry a one year limited warranty. See below for details. All other branded products carry their respective manufacturer warranty.

SPL PRO suspension products warranted to be free of defects in material and workmanship for one (1) year from the date of purchase.

If a product fails to meet specifications, SPL PARTS INC will, at its election, repair, replace, or make appropriate adjustment, if SPL PARTS INC determines to its satisfaction that the product is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the product and not a defect caused by other circumstances, including, but not limited to accident, misuse, abuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or failure caused by other equipment or interaction with other equipment. SPL PARTS INC is not responsible for labor charges, removal charges, installation, or other incidental or consequential costs. In no event shall the liability of SPL PARTS INC exceed the purchase price of the product. All parts for warranty claims must be returned to SPL PARTS INC in order for the claim to be processed.

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**Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.**