

Step 1/117

IAG-ENG-7182 Street Series Air / Oil Separator (AOS) For 2015-2016 WRX

Part# IAG-ENG-7182

Tools Required: Ratchet, extensions, needle nose pliers, hose cutter, snips/scissors,

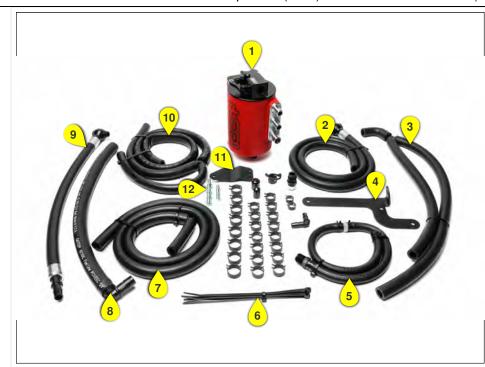
flat head screwdriver, hose clamping pliers **Sockets:** 10mm, 12mm, ½" allen, 5mm allen

Wrenches: %", 10mm, 12mm, 3mm allen, 5mm allen

Other: Electrical Tape

Congratulations on the purchase of your Air/Oil Separator (AOS) and thank you for choosing IAG Performance. This installation manual is intended to guide you through the modification of the factory PCV system and the installation of the IAG AOS. If you already have an aftermarket catch can or AOS installed, please consult the specific instructions for your hardware to aid in its removal. PLEASE ENSURE THE VEHICLE IS COMPLETELY COOL BEFORE STARTING THE INSTALLATION.

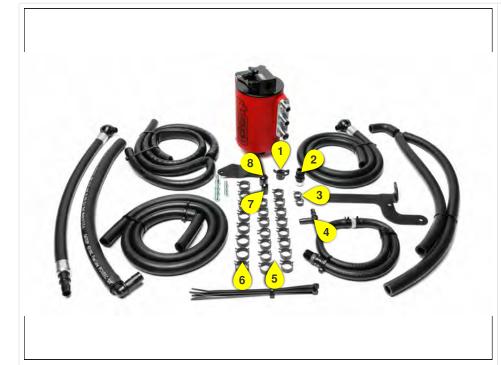
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Step 2/117

Numbered annotations (12)

- 1 AOS Body Assembly
- 2 Coolant Hose 1 43"
- AOS Drain and Lower Breather Hose Assembly
- Wiring harness relocation bracket (2015-2016 Only)
- 5 AOS PCV Hose 3/8" x 24"
- Zip Ties
- Plock Breather Hose 1/2" x 44" x 90 degree x 3" (For 2015-2016 Model Years ONLY)
- Vent Hose 5/8" x 17" w/ 90 Degree Fitting (2017+ Model Years ONLY)
- AOS Coolant Hose 2 15.5" with union fitting
- AOS Breather Hose Assembly 5/8" x Y Fitting to 1/2" x 1/2" Hoses
- 11 AOS Bracket

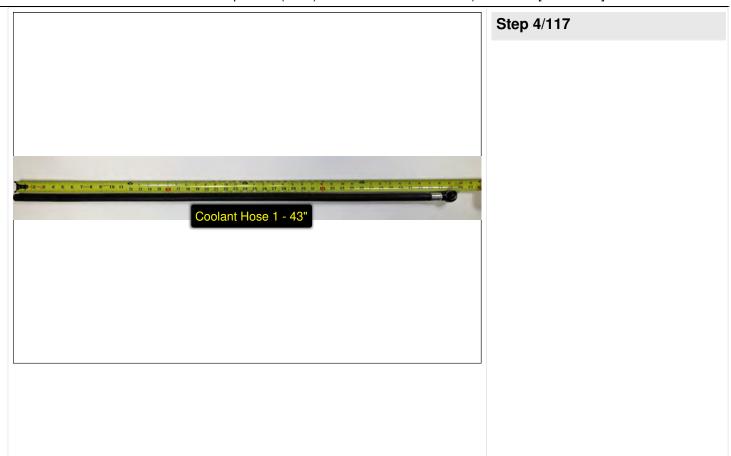


Step 3/117

Numbered annotations (8)

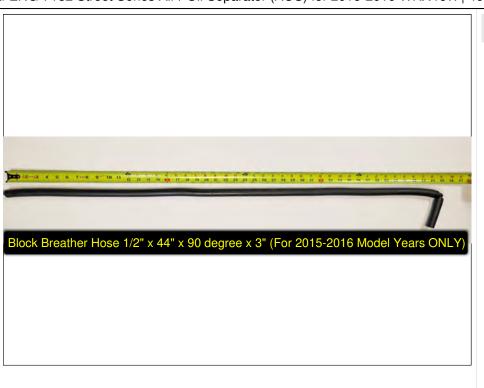
- Coolant Clamp
- AOS Block Fitting 3/8" NPT to 5/8" Barb
- 3/8" Band Clamp x 2
- 4 3/8" 90 degree elbow
- 5 1/2" Band Clamp x 15
- 5/8" Band Clamp x 8
- 7 1/2" Vacuum Cap
- 8 5/8" Vacuum Cap

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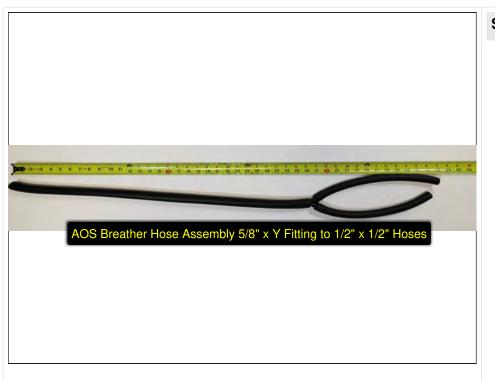


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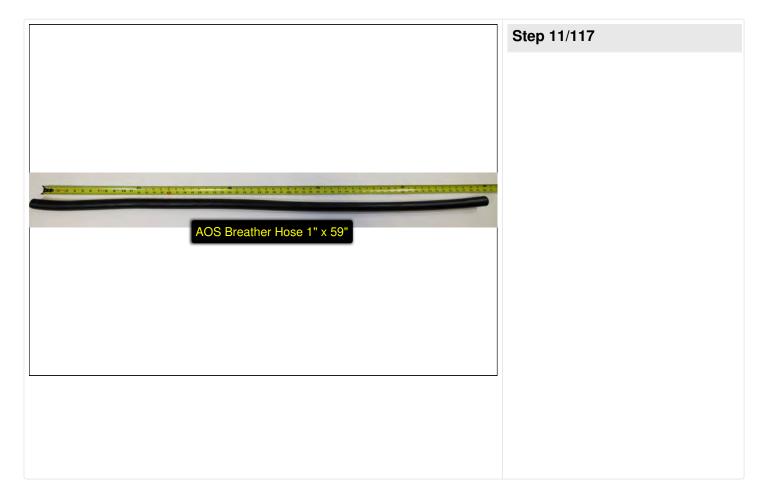
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Step 9/117

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IAG Performance 6/59



Step 12/117

Numbered annotations (8)

- Connects to the AOS Breather Hose Assembly
- Connects to the AOS Breather Hose Assembly
- Connects to 1/2" x 44" PCV Vent Hose on 2015-2016 Vehicles.
 Capped with 1/2" vacuum cap on 2017+ Vehicles.
- Connects to lower breather and drain hose assembly.
- Connected to the Breather Hose 5/8" x 17" w/ 90 Degree Fitting on 2017+ Vehicles. (Capped with 5/8" Vacuum Cap on 2015-2016 Vehicles)
- 6 AOS Drain. Connects to lower breather and drain hose assembly.
- Coolant Hose 1
- 8 Coolant Hose 2



Step 13/117

Numbered annotations (1)

Disconnect the negative battery cable.

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Step 14/117

Numbered annotations (1)

Remove the clips securing the engine cover.

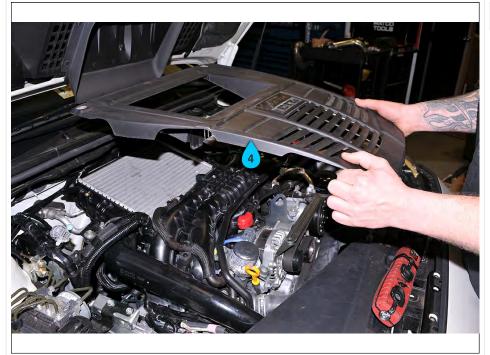


Step 15/117

Numbered annotations (1)

Pull up on the front of the cover to unclip it.

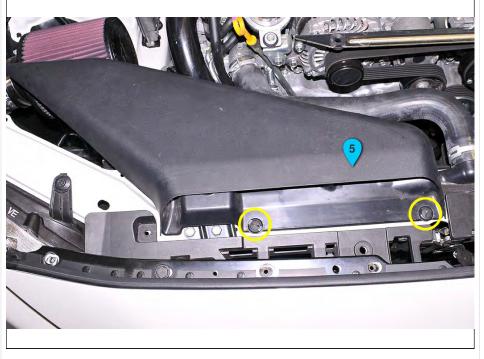
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Step 16/117

Numbered annotations (1)

Remove engine cover.



Step 17/117

Numbered annotations (1)

Remove hardware securing intake snorkel.

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Step 18/117

Numbered annotations (1)

Remove intake snorkel.



Step 19/117

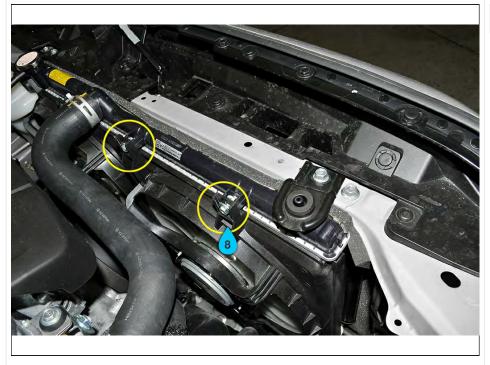
Numbered annotations (1)

Disconnect passenger side radiator fan wiring harness.

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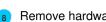


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Step 21/117

Numbered annotations (1)



Remove hardware securing passenger side radiator fan.

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Step 22/117

Numbered annotations (1)

Remove passenger side radiator fan, being careful not to damage the radiator fins.



Step 23/117

Numbered annotations (1)

10 Loosen this clamp.

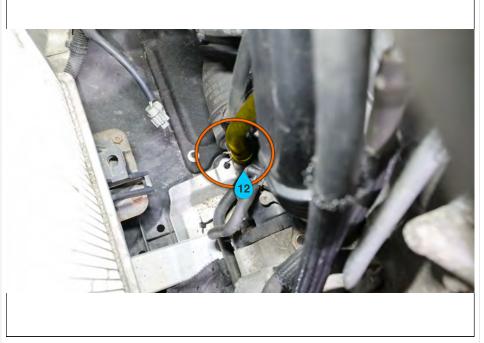
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Step 24/117

Numbered annotations (1)

Remove hardware securing charge pipe.



Step 25/117

Numbered annotations (1)

Remove this hose.

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Step 26/117

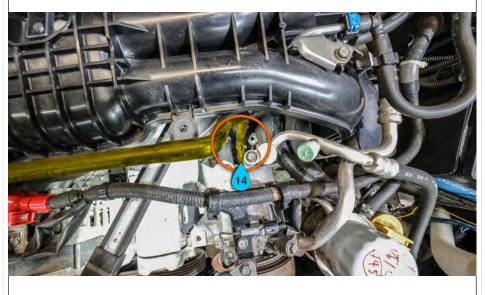


Step 27/117

Numbered annotations (1)

Remove the two clips holding the PCV tube.

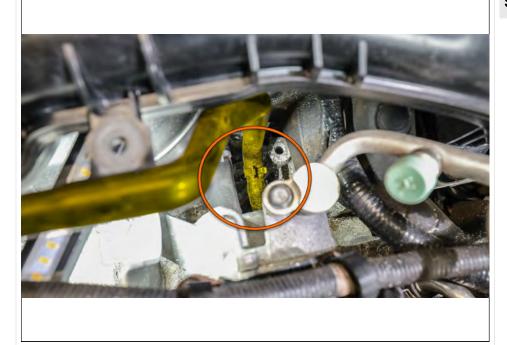
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Step 28/117

Numbered annotations (1)

Loosen the clamp and disconnect the PCV hard tube.



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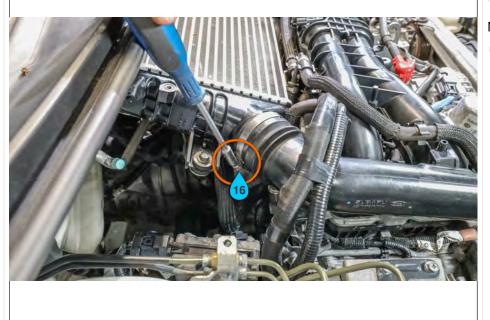
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Step 30/117

Numbered annotations (1)

15 Remove the PCV hard tube.



Step 31/117

Numbered annotations (1)

Loosen this clamp.

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Step 32/117

Numbered annotations (1)

17 Remove the charge pipe.



Step 33/117

Numbered annotations (1)

Ensure this part stays in the charge pipe.

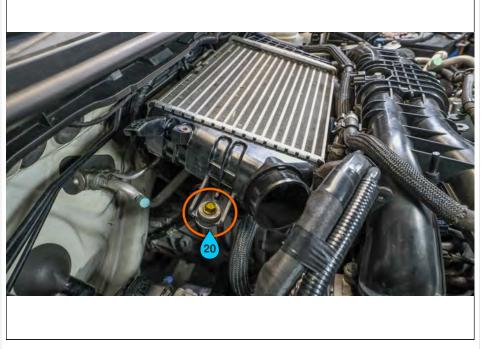
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Step 34/117

Numbered annotations (1)

The spacer fits here.



Step 35/117

Numbered annotations (1)

20 Remove this bolt.

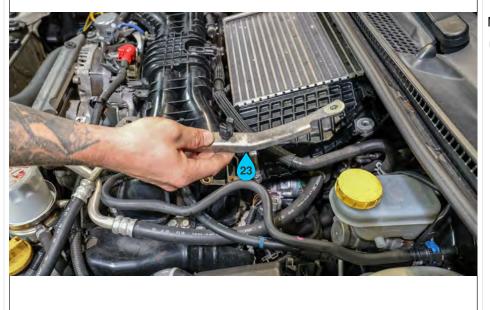
IAG Performance 18/59



Step 36/117

Numbered annotations (2)

- Remove the 3 bolts holding the intercooler and bracket.
 - Loosen this hose clamp.



Step 37/117

Numbered annotations (1)

Remove the intercooler bracket.

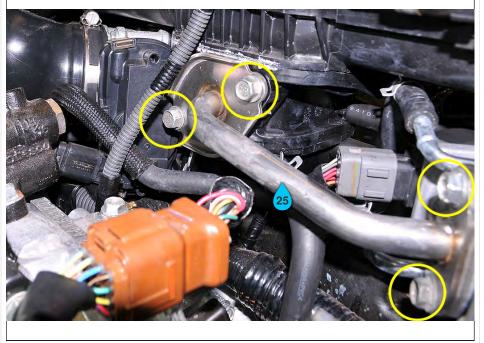
IAG Performance 19/59



Step 38/117

Numbered annotations (1)

Remove the intercooler.



Step 39/117

Numbered annotations (1)

Remove the hardware securing this pipe behind the intake manifold.

IAG Performance 20/59



Step 40/117

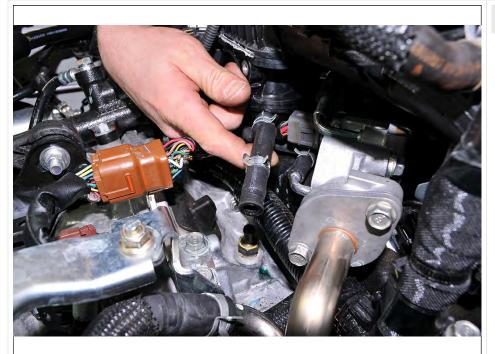


Step 41/117

Numbered annotations (1)

Loosen this clamp and disconnect this hose.

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Step 42/117



Step 43/117

Numbered annotations (1)



IAG Performance 22/59



Step 44/117

Numbered annotations (1)

Install the supplied vacuum cap in this hose, secured with the OEM clamp.



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Step 46/117

Numbered annotations (1)

29 Remove this fitting.



Step 47/117

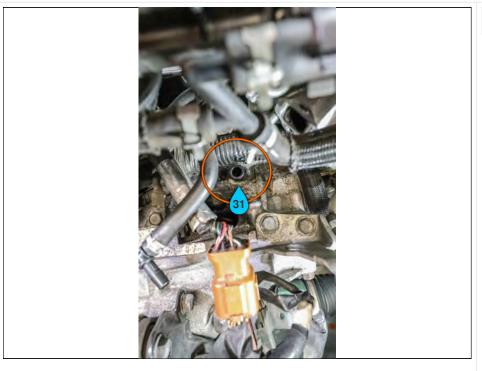
IAG Performance 24/59



Step 48/117

Numbered annotations (1)

Locate the supplied block breather fitting.

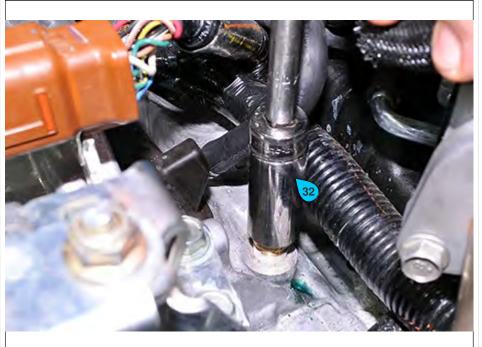


Step 49/117

Numbered annotations (1)

Thread the block fitting into the block.

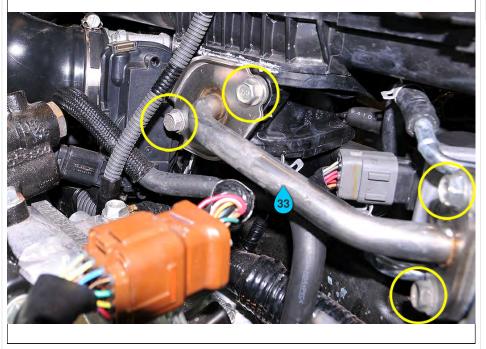
IAG Performance 25/59



Step 50/117

Numbered annotations (1)

32 Torque the fitting to 15 ft/lbs.



Step 51/117

Numbered annotations (1)

Reinstall the EGR pipe, reusing the OEM gaskets and hardware.

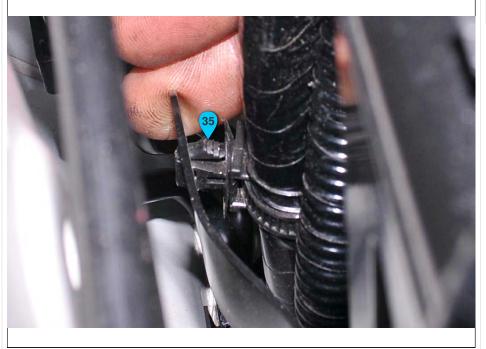
IAG Performance 26/59



Step 52/117

Numbered annotations (1)

Remove the 4 wiring harness retaining clips from the ECU mounting bracket.

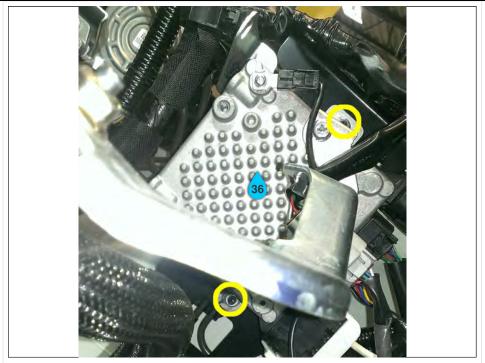


Step 53/117

Numbered annotations (1)

Use pliers to squeeze these zip ties then push them through the hole to remove.

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Step 54/117

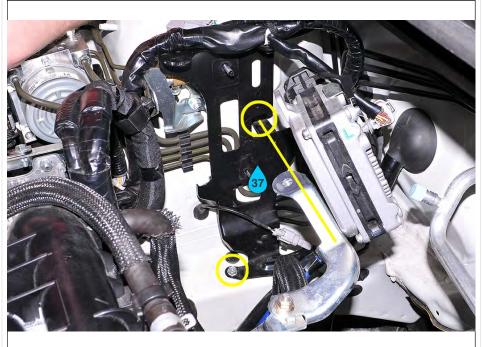
Numbered annotations (1)

Remove the two 10mm nuts which hold the ECU to the bracket. Pull the ecu free from the bracket and place it aside in the engine bay.



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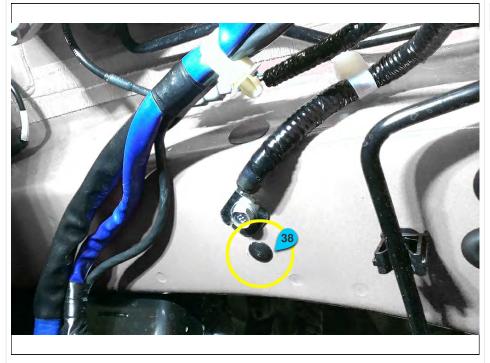
IAG Performance 28/59



Step 56/117

Numbered annotations (1)

Remove the two 10mm bolts which secure the ECU bracket to the strut tower. Remove the bracket.



Step 57/117

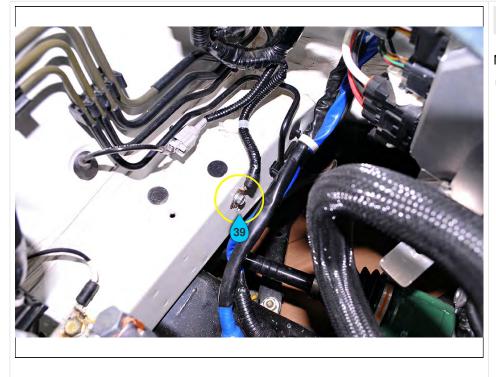
Numbered annotations (1)

Remove this plug.

IAG Performance 29/59



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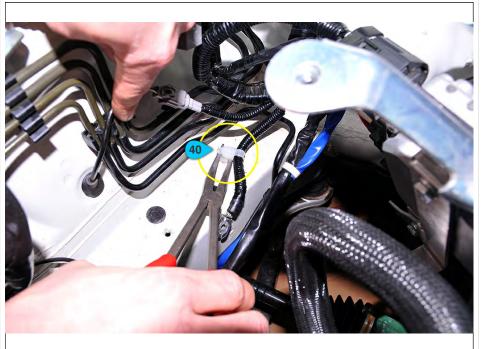


Step 59/117

Numbered annotations (1)

Remove this 10mm bolt.

IAG Performance 30/59



Step 60/117

Numbered annotations (1)

Use pliers to remove this mounting tie from the frame rail.

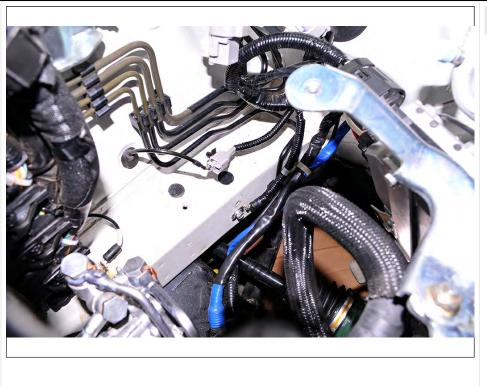


Step 61/117

Numbered annotations (1)

Reinstall the ground to this hole using the OEM 10mm bolt.

IAG Performance 31/59



Step 62/117

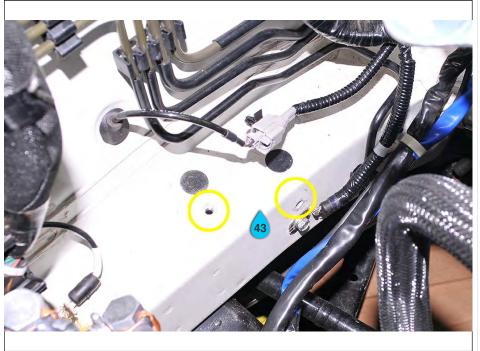


Step 63/117

Numbered annotations (1)

42 Locate the ECU relocation bracket.

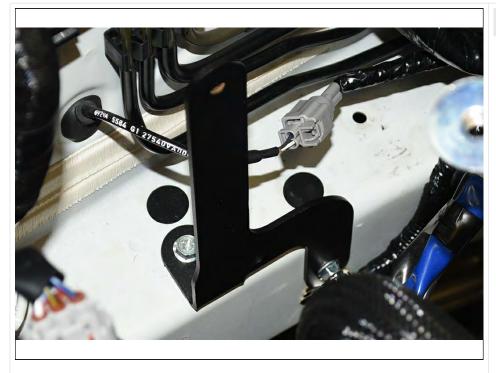
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Step 64/117

Numbered annotations (1)

Attach the ECU relocation bracket here using the OEM ecu bracket 10mm hardware.



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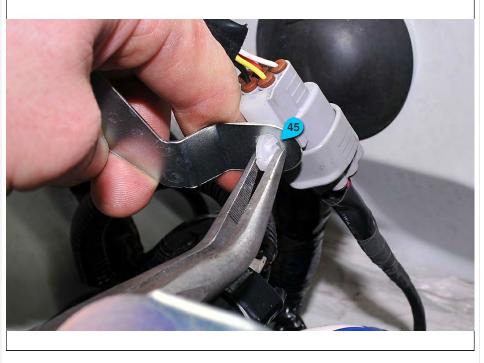
IAG Performance 33/59



Step 66/117

Numbered annotations (1)

Remove the 10mm bolt securing the wiring harness to the ecu,



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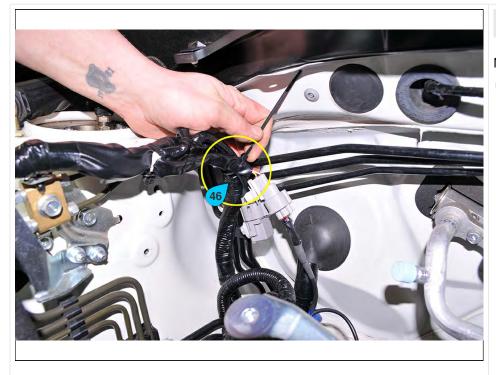
Numbered annotations (1)

Using pliers, remove the harness retaining clip from the bracket.

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Step 69/117

Numbered annotations (1)

Zip tie the harness here.

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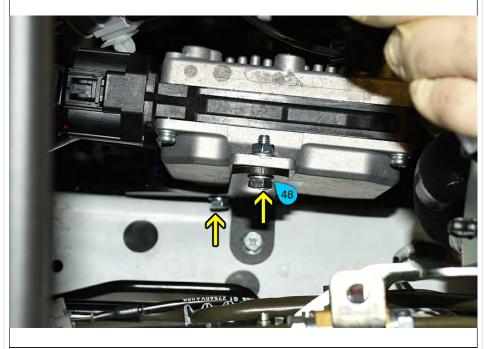


Step 70/117

Numbered annotations (1)



Locate the supplied 6mmx15mm bolts, 6mm flat washers, and OEM ecu bracket nuts.



Step 71/117

Numbered annotations (1)

Attach the ECU to the bracket using the supplied 6mmx15mm bolts, 6mm flat washers, and the OEM nuts the secured the ecu to the OEM ECU bracket. (Make sure the bolt heads are on the bracket side.)

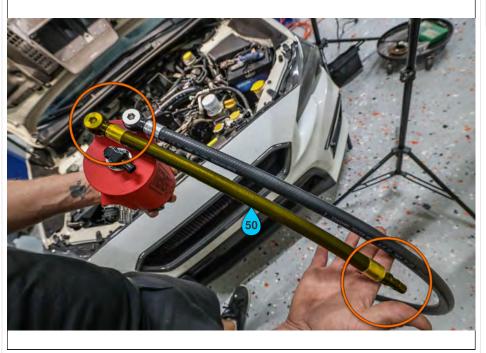
IAG Performance 36/59



Step 72/117

Numbered annotations (1)

Locate the AOS body assembly and coolant lines with fittings. Loosely install both hoses using the supplied fittings.



Step 73/117

Numbered annotations (1)

Make sure the shorter line is installed in this position.

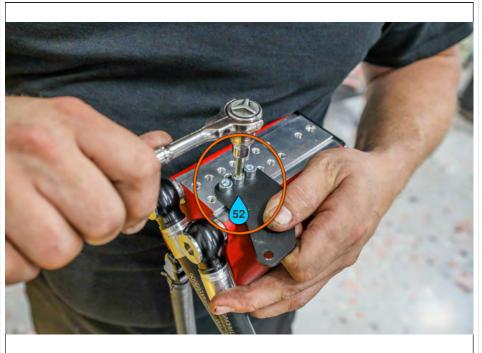
IAG Performance 37/59



Step 74/117

Numbered annotations (1)

Tighten these fittings to 7 Ft/lbs. DO NOT OVER TIGHTEN!



Step 75/117

Numbered annotations (1)

Locate the supplied bracket and hardware. Install the bracket as shown. Tighten to 7 Ft/lbs.

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Step 76/117



Step 77/117

Numbered annotations (1)

Install the supplied 5/8" vacuum cap on this port and secure with the supplied clamp.

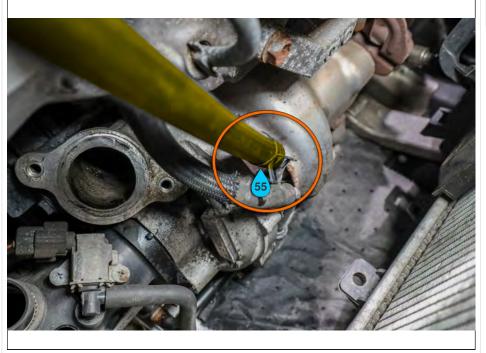
IAG Performance 39/59



Step 78/117

Numbered annotations (1)

Mount the AOS here using the supplied bolts.

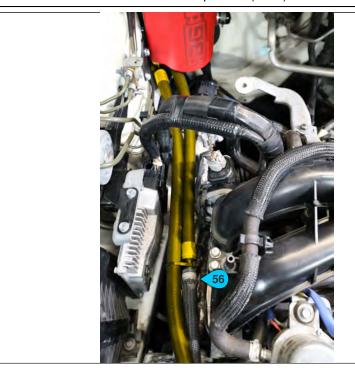


Step 79/117

Numbered annotations (1)

Attach the longer coolant hose here using the supplied clamp.

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Step 80/117

Numbered annotations (1)

Attach the shorter coolant line with the union fitting here. Secure with the OEM clamp.



Step 81/117

Numbered annotations (1)

Secure the coolant lines together with a zip tie.

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Step 82/117

Numbered annotations (1)

Use additional zip ties to keep the coolant hoses routed and secure.



Step 83/117

Numbered annotations (1)

Locate the Y shaped breather hose assembly.

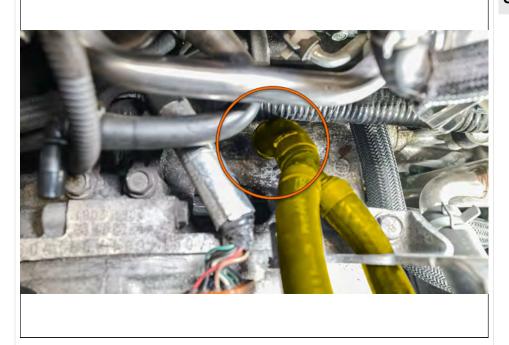
IAG Performance 42/59



Step 84/117

Numbered annotations (2)

- 60 Pass one hose through the bracket.
- Attach 90 degree hose here using the supplied clamp.



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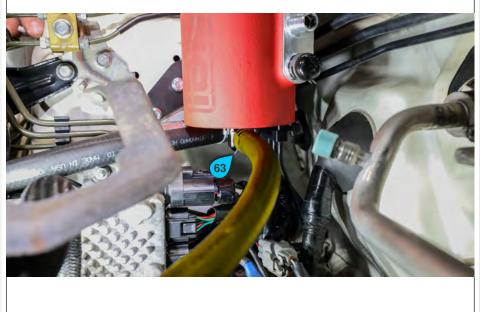
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Step 86/117

Numbered annotations (1)

Ensure the drain hose is routed through this bracket. Measure and trim to length to attach the drain hose to the bottom of the AOS



Step 87/117

Numbered annotations (1)

Attach the drain hose here using the supplied clamp.

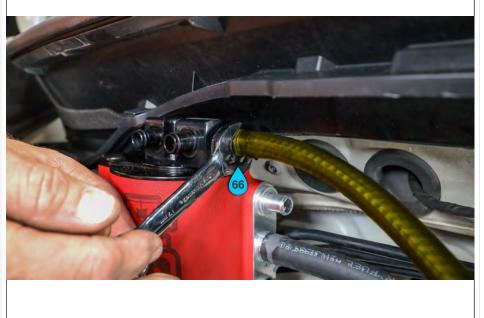
IAG Performance 44/59



Step 88/117

Numbered annotations (2)

- Secure the vent hose assembly here with a zip tie.
- Attach the vent hose to the middle port on the side of the AOS using the supplied clamp.

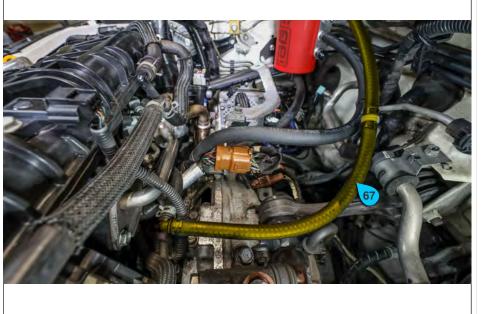


Step 89/117

Numbered annotations (1)

Locate the 3/8" AOS PCV hose assembly. (This hose has a white PCV valve in the middle.) Screw the NPT fitting into the AOS, being careful not to over tighten the tapered fitting.

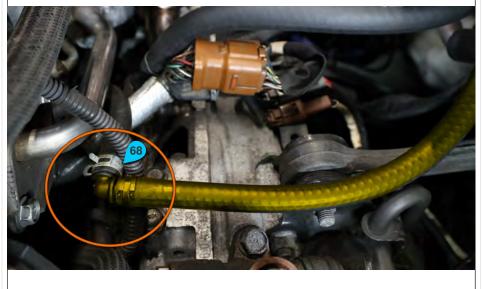
IAG Performance 45/59



Step 90/117

Numbered annotations (1)

Route the AOS PCV hose as shown.



Step 91/117

Numbered annotations (1)

Attach this hose to to the hose coming from the intake manifold using the supplied 3/8" 90 degree fitting, the supplied clamp on one side and the OEM clamp on the other side.

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Step 92/117

Numbered annotations (1)

Locate the 1/2" breather hose with the 90 degree fitting.



Step 93/117

Numbered annotations (1)

Attach the breather hose assembly here using the supplied clamp.

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Step 94/117

Numbered annotations (1)

Route the longer end of the 1/2" vent hose under the intake manifold.



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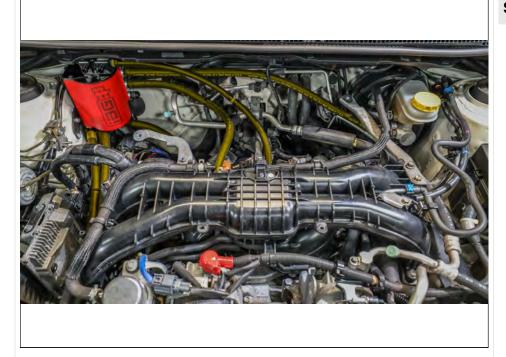
Numbered annotations (2)

- Secure the vent hose to the A/C hard line with a zip tie.
- Attach the breather hose to the top port on the side of the AOS.

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Step 97/117

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Step 98/117

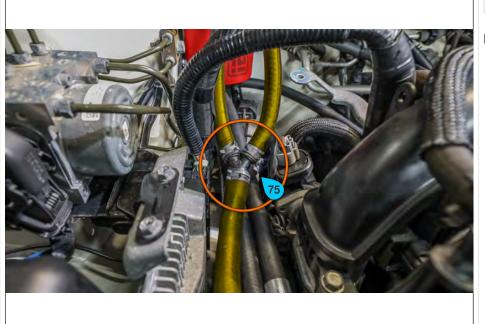
Numbered annotations (1)

Locate the Y shaped AOS vent hose. Install the supplied clamps at all of the indicated positions.



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Step 100/117

Numbered annotations (1)

Route the AOS Vent hoses as shown.



Step 101/117

Numbered annotations (1)

Attach the vent hoses using the supplied clamps.

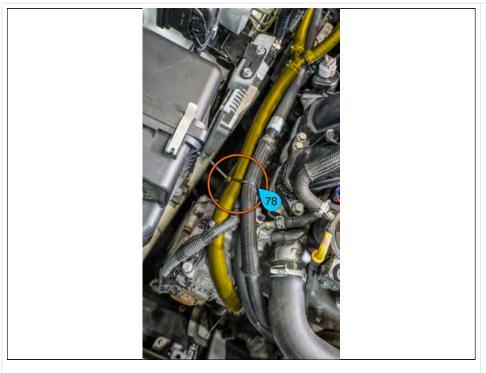
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Step 102/117

Numbered annotations (1)

Attach the AOS vent hose to the open port on the turbo inlet pipe.



Step 103/117

Numbered annotations (1)

Secure the vent hose to the coolant hose with a zip tie.

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Step 104/117

Numbered annotations (1)

Secure the AOS vent hose with another zip tie here.



Step 105/117

Numbered annotations (1)

Reinstall the intercooler and bracket.

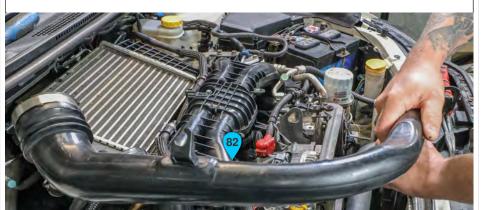
IAG Performance 53/59



Step 106/117

Numbered annotations (1)

Reinstall this bolt.

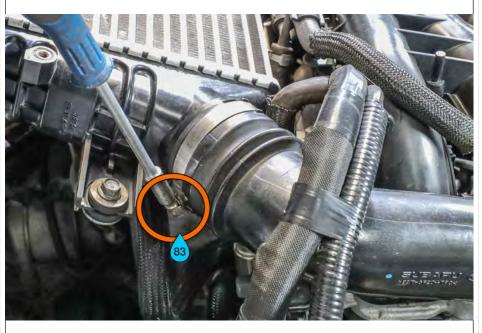


Step 107/117

Numbered annotations (1)

Reinstall the intercooler charge pipe.

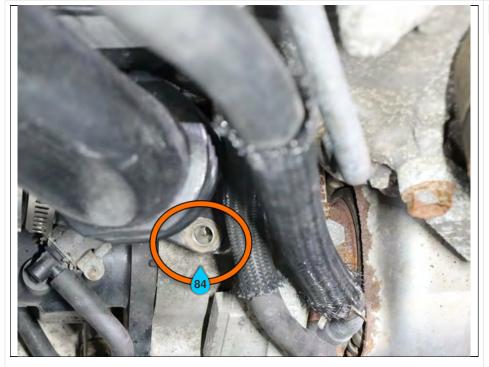
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Step 108/117

Numbered annotations (1)

Attach the charge pipe to the intercooler and tighten this clamp.

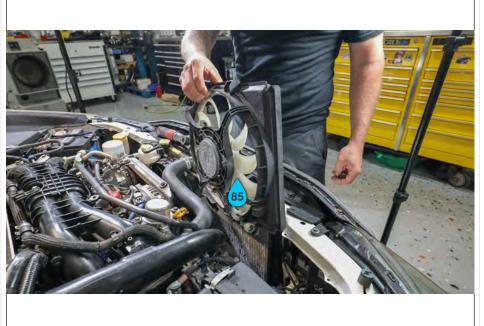


Step 109/117

Numbered annotations (1)

Reinstall both bolts for the charge pipe to the turbocharger.

IAG Performance 55/59



Step 110/117

Numbered annotations (1)

Reinstal the passenger side radiator



Step 111/117

Numbered annotations (1)

Secure the fan with the OEM bolts.

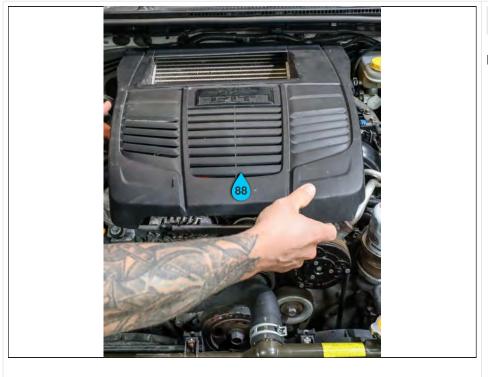
IAG Performance 56/59



Step 112/117

Numbered annotations (1)

Plug the passenger fan electrical connector back in.



Step 113/117

Numbered annotations (1)

88 Reinstall the engine cover.

IAG Performance 57/59



Step 114/117

Numbered annotations (1)

Reinstall the intake snorkel.



Step 115/117

Numbered annotations (1)

Secure the snorkel with the OEM hardware.

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Step 116/117



Step 117/117

Numbered annotations (1)

fitting. Top off any coolant breather fitting. Top off any coolant lost during installation. Start the vehicle and let it come to operating temperature. Some coolant will begin to weep from this hole. Once the air has been released tighten the bleeder fitting.

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