

FORD FOCUS ST WING RISER

TOOLS REQUIRED

M8 socket wrench
T20 Torx bit
M5 Allen wrench
Phillips screw driver
Wire cutters

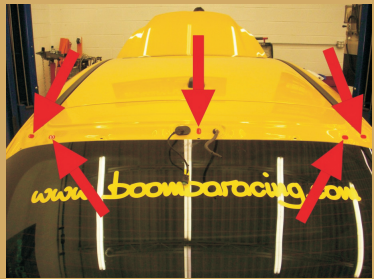
Heat gun
Plastic pry bar

MATERIALS REQUIRED

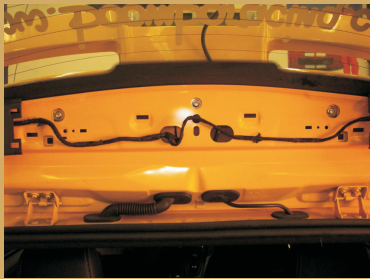
None

<p>1</p>	<p>Remove the antenna.</p>	<p>2</p>	<p>Remove the stop light's screws. Remove the stop light.</p>
			
<p>5</p>	<p>Remove the left side wing screws. Do not use power tools. Using power tools may damage the threads.</p>	<p>6</p>	<p>Remove the right side wing screws. Do not use power tools. Using power tools may damage the threads.</p>
		<p>7</p>	<p>Remove the center wing screws.</p>
			
<p>9</p>	<p>Remove all locating and latching clips from the wing by sliding them to the side.</p>	<p>10</p>	<p>Attach the center risers to the wing with the provided M6 socket head cup screws. The tallest riser must be installed in the center position. Tighten the screws slightly so the risers stays in place but can be moved by hand during adjustment.</p>
<p>11</p>	<p>Attach the right side risers to the wing with the provided #8 Phillips head screws. Do not use power tools. Tighten the screws slightly so the risers stays in place but can be moved by hand during adjustment.</p>	<p>12</p>	<p>Attach the left side risers to the wing with the provided #8 Phillips head screws. Do not use power tools. Tighten the screws slightly so the risers stays in place but can be moved by hand during adjustment.</p>

13 Close the plastic clips holes with provided stickers.



14 Line up the wing with the hatch and the center risers with the holes in the hatch. Move the risers if necessary. Use factory screws to secure the risers to the hatch. **Finger tight only.**



15 Line up the left side risers with the holes in the hatch. Move the risers if necessary. Use provided M5 screws and washers to secure the risers to the hatch. **Finger tight only.**



16 Line up the right side risers with the holes in the hatch. Move the risers if necessary. Use provided M5 screws and washers to secure the risers to the hatch. **Finger tight only.**



17 Remove the wing from the hatch carefully without changing the risers position. Secure the center risers to the wing firmly.



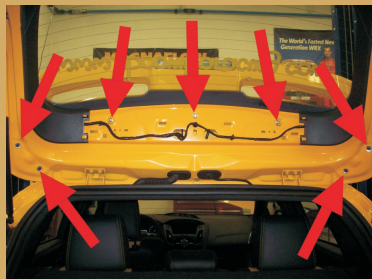
18 Secure the right side risers to the wing firmly. **Do not use power tools.**



19 Secure the left side risers to the wing firmly. **Do not use power tools.**



20 Install the wing and secure it firmly to the hatch.



21 Reinstall the center trim panel. Connect the shelf's lanyard to the hatch.



22 Connect and reinstall the stop light.



23 Cut of 2 1/4" (60 mm) from the end of the antenna.



24 Place provided heat shrink cap over the tip of the antenna.



25 Place provided heat shrink cap over the tip of the antenna. Install the antenna. Open the hatch and check for the interference. Trim more if necessary.



26 Heat cap with the heat gun to secure it to the antenna.



27 Install the antenna.

