

## INSTALLATION INSTRUCTIONS MAZDA ROTARY FUEL RAILS

ENGINES: 13B-REW, 13B-RE, 20B-REW

**Document:** 19-0195

Support: info@radiumauto.com

For 13B-REW Engines follow "13B-REW" below For 13B-RE Engines

follow "13B-RE" below

For 20B-REW Engines follow "20B-REW" below

## **CAUTION**

Only a qualified technician following applicable safety procedures should perform the installation of this product.

One must have knowledge in repair and modification of fuel systems and general vehicle modifications to install this product.

Gasoline and other fuels are flammable and can be explosive.

Only install in a well-ventilated location to minimize buildup of fuel vapors.

No sparks, open flames, smoking or other ignition sources are to be present. Draining and removal of all fuel from the fuel system is recommended.

Proper eye and personal protection is required at all times during installation.

## WARNING

The fuel system is under pressure! Do not loosen any connections until relieving the fuel system pressure.

Consult a service manual for instructions on relieving fuel pressure safely. This product is designed for off-highway and racing use only. Fuel system components may not be legal for sale or use on emissions controlled motor vehicles. Consult local, state, and federal laws.

STEP	TOOLS NEEDED	INSTRUCTIONS	РНОТО
13B- REW 1	10mm Wrench	13B-REW FUEL RAILS (ALL)  NOTE: Because this instruction manual covers vehicles with various modifications, there may be differences not shown.  If there is residual pressure in the fuel lines, it is recommended to disconnect the green fuel pump relay (shown) in the fuse box next to the battery. Run the engine until it stalls.  Disconnect the negative battery terminal.	
13B- REW 2 13B- REW 3	17mm Wrench Pliers 12mm Wrench	Reference the Factory Service Manual to remove the upper intake manifold and all associated vacuum lines, oil lines, solenoids, etc. The lower intake manifold can remain installed. Disconnect the fuel lines with a 17mm wrench and pliers. Unscrew the fuel rail mounting bolts using a 12mm wrench. Remove the fuel rail assembly from the vehicle and drain all of the remains in a fuel safe container. Place the assembly on a work bench.  For protection, cover the intake manifold and injector ports to prevent debris from accidentally falling into the engine.  It is recommended to reuse the OEM fuel injector diffusers to prevent wall wetting and permit optimal driveability. To inspect, shine a light down into the ports to be sure the diffusers are still in good condiiton.  NOTE: The diffusers are not absolutely necessary and many will argue they are not required. If removal is required, gently apply pressure to the inner walls with needle nose pliers or use a pick to pull out as shown.	
13B- REW <b>4</b>	Oil Lubrication	20-0445 Fuel Rail, Top Feed Conversion, 13B Primary  Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.	BONNAUTO BONNAUTO B

13B- REW 5	Oil Lubrication	Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.  Lubricate the O-rings prior to installing.	
13B- REW 6	Oil Lubrication	Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.  Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in each port.	
13B- REW 7		If applicable, the OEM fuel rail mounting spacer (shown) will NOT be reused.	
13B- REW 8	Oil Lubrication 6mm Allen Wrench	Next, press the included phenolic spacers into the fuel rail mounts.  Lubricate the lower injector O-rings. Lineup and press the fuel rail down until the injectors are fully secure in the Radium injector seats.  Install the provided phenolic washers under the included M8x1.25mm bolts and secure to the engine.  Install Complete: 20-0445 Fuel Rail, Top Feed Conversion, 13B Primary	
13B- REW 9	10mm Socket	20-0449 ACV Delete, Mzada 13B-REW  The ACV (Air Control Valve) must be permanently removed if installing Radium P/N: 20-0447 Fuel Rail, Top Feed Conversion, 13B-REW Secondary into the OEM lower intake manifold. NOTE: This product is sold separately.  Remove the three M6 nuts and pull the ACV off the intake manifold.	
13B- REW 10	10mm Wrench 10mm Socket	To remove the OEM ACV mounting studs, install two of the OEM M6 nuts onto each stud. Mate the flange sides together. Next, lock them together, as shown.	

	10mm Wrench	Unscrew the lower nut to loosen and remove each stud from the intake manifold, as shown.	
13B-			
REW		4	
11			
		Inspect the ACV cocket (shown). Peopless if necessary	
		Inspect the ACV gasket (shown). Replace if necessary.	$\sim$
13B-		Mazda P/N: N3A3-13-996	
REW		]	
12		4	
12		1	
	4mm Allen Wrench	Place the ACV gasket down and then the Radium delete plate. Tighten using the supplied screws.	
13B-		Installation Complete for 20-0449 ACV Delete, Mazda 13B-REW	
REW		4	
13		1	
10		- -	9
	Oil Lubrication	20-0447 Fuel Rail, Top Feed Conversion, 13B-REW Secondary	_
	Oil Lubrication	1	
13B-		If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2	
13B- REW		If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake	
		If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2	
REW		If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower	
REW		If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower intake manifold, the provided 2AN ORB plugs are NOT needed.  Clean the fuel injector ports. For OEM Mazda (2-port) and Elite Rotary Shop (4-port) intake manifolds, lubricate the provided injector seat O-rings	
REW	1/8" Allen Wrench	If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower intake manifold, the provided 2AN ORB plugs are NOT needed.  Clean the fuel injector ports. For OEM Mazda (2-port) and Elite Rotary	
REW 14	1/8" Allen Wrench	If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower intake manifold, the provided 2AN ORB plugs are NOT needed.  Clean the fuel injector ports. For OEM Mazda (2-port) and Elite Rotary Shop (4-port) intake manifolds, lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  NOTES:	Som Marco
14 13B- REW	1/8" Allen Wrench	If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower intake manifold, the provided 2AN ORB plugs are NOT needed.  Clean the fuel injector ports. For OEM Mazda (2-port) and Elite Rotary Shop (4-port) intake manifolds, lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  NOTES:  1. For Elite Rotary Shop 4-port intake manifolds, 2 extra injectors seats must be purchased separately (P/N: 20-0444, Quantity: 2)	DIUM POR
14 13B-	1/8" Allen Wrench	If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower intake manifold, the provided 2AN ORB plugs are NOT needed.  Clean the fuel injector ports. For OEM Mazda (2-port) and Elite Rotary Shop (4-port) intake manifolds, lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  NOTES:  1. For Elite Rotary Shop 4-port intake manifolds, 2 extra injectors seats	DIUMANG
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14 13B- REW	1/8" Allen Wrench Oil Lubrication	If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower intake manifold, the provided 2AN ORB plugs are NOT needed.  Clean the fuel injector ports. For OEM Mazda (2-port) and Elite Rotary Shop (4-port) intake manifolds, lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  NOTES:  1. For Elite Rotary Shop 4-port intake manifolds, 2 extra injectors seats must be purchased separately (P/N: 20-0444, Quantity: 2)  2. The Xcessive Manufacturing 4-port intake manifold does not require the injectors seats as they are already machined to accept 14mm lower injector O-rings.	DILWIN RECEIVED
13B- REW 15	1/8" Allen Wrench Oil Lubrication	If this fuel rail will be installed on the OEM 13B-REW (2-port) lower intake manifold, the provided 2AN ORB plugs need to be installed into the 2 center injector ports, as shown. First lubricate the O-rings.  If this fuel rail will be installed on an aftermarket 13B-REW 4-port lower intake manifold, the provided 2AN ORB plugs are NOT needed.  Clean the fuel injector ports. For OEM Mazda (2-port) and Elite Rotary Shop (4-port) intake manifolds, lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  NOTES:  1. For Elite Rotary Shop 4-port intake manifolds, 2 extra injectors seats must be purchased separately (P/N: 20-0444, Quantity: 2)  2. The Xcessive Manufacturing 4-port intake manifold does not require the injectors seats as they are already machined to accept 14mm lower injector O-rings.  Install the two included M8 x 1.25mm extension mounts to the threaded	DOUMAN
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13B- REW 17		Prepare the fuel rail by installing the necessary adapter fittings and accessories. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing. Check for clearance with other components before final installation of the fuel rail.	
	Oil Lubrication	Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.	
13B-		Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in	
REW		each port (2-port variation shown).	
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	Oil Lubrication	Press-in the included phenolic spacers. NOTE: The OEM and Elite intake	
13B-	6mm Allen Wrench	manifolds require the 20mm spacers. The Xcessive manifold (that doesn't need the provided injector seats) requires the 11mm spacers. Lubricate the	
		lower injector O-rings. Lineup and press the rail down until the fuel injectors are secure in their respective seats.	
REW		1	
19		Install the provided phenolic washers under the included M8x1.25mm bolts and secure to the extension mounts.	
		Installation Complete: 20-0447 Fuel Rail, 13B-REW Secondary	
	40 6	Plumbing will still need to be configured and adapted to the fuel rail(s).	
	10mm Socket	Reinstall all components in reverse order. Reconnect the battery.	
13B-		Cycle the ignition switch a few times (without starting engine). CHECK FOR	
REW		LEAKS! If no leaks are found, start the engine and check again while the engine is running.	
20		4	
20		Installation Complete	

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-	10mm Wrench	13B-RE FUEL RAILS (ALL)  NOTE: Because this instruction manual covers vehicles with various	
13B-		modifications, there may be differences not shown.	G30= (F) (F) (F)
RE		If there is residual pressure in the fuel lines, it is recommended to disconnect the green fuel pump relay (shown) in the fuse box next to the	
1		battery. Run the engine until it stalls.	
-		Disconnect the negative battery terminal.	T. I. K. C.
	Pliers	Reference the Factory Service Manual to remove the upper intake	
	12mm Wrench	manifold and all associated vacuum lines, oil lines, solenoids, etc. The lower intake manifold can remain installed. Disconnect the fuel lines with	
13B-		pliers. Unscrew the fuel rail mounting bolts using a 12mm wrench. Remove the fuel rail assembly from the vehicle and drain all of the remains in a fuel	
RE _		safe container. Place the assembly on a work bench.	
2		For protection, cover the intake manifold and injector ports to prevent debris from accidentally falling into the engine.	
		It is recommended to reuse the OEM fuel injector diffusers to prevent wall	
13B-		wetting and permit optimal driveability. To inspect, shine a light down into the ports to be sure the diffusers are still in good condiiton.	Comment of the Commen
RE		NOTE: The diffusers are not absolutely necessary and many will argue they	
		are not required. If removal is required, gently apply pressure to the inner walls with needle nose pliers or use a pick to pull out as shown.	
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	Oil Lubrication	20-0445 Fuel Rail, Top Feed Conversion, 13B Primary	The second of th
13B-	Oil Lubrication		
-	Oil Lubrication	Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector	
13B- RE <b>4</b>	Oil Lubrication	Clean the OEM primary fuel injector ports.	BOUMAUTO OF BOUMAUTO
RE	Oil Lubrication	Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector	BOUMAUTO! BOUMAUTO!
RE	Oil Lubrication  Oil Lubrication	Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all	BIUMAUTO S
RE		Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.	BIUMAUTO S
RE 4		Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.	BIUMAUTO S
13B- RE		Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.	BIUMAUTO S
RE 4		Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.	BIUMAUTO S
13B- RE		Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.	BIUMAUTO S
13B- RE		Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.	BOUNAUTO BOUNAUTO S
13B- RE	Oil Lubrication	Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.	BOUNAUTO BOUNAUTO SO
13B- RE 5	Oil Lubrication	Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately	BOUNAUTO BOUNAUTO SO
13B- RE 5	Oil Lubrication	Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.  Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in	BOUNAUTO BOUNAUTO SO
13B- RE 5	Oil Lubrication	Clean the OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail for installation. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.  Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in	BOUNAUTO BOUNAUTO SO

		If applicable, the OEM fuel rail mounting spacer (shown) will NOT be	
-		reused.	
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-	Oil Lubrication	Press-in the included phenolic spacers. Lubricate the lower injector O- rings. Lineup and press the fuel rail down until the injectors are fully secure	
13B-	6mm Allen Wrench	in the Radium injector seats.	
135		Install the provided phenolic washers under the included M8x1.25mm	
RE		bolts and secure to the engine.	
8		Install Complete: 20-0445 Fuel Rail, Top Feed Conversion, 13B Primary	
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	Oil Lubrication	20-0446 Fuel Rail, 13B-RE Secondary	
		If OEM style fuel injectors are to be used, the spacing that the OEM diffusers produce is required as they provide a mechanical stop. Otherwise	The state of the s
13B-		the stock injector will fall down and out of the fuel rail port.	
RE		If aftermarket injectors are used, the included injector seats provide the	19 19 10
		actual mechanical stop. Furthermore, the injector seats were designed for	
9		flexibility as the OEM diffusers can be either reused or removed (as shown)	
		with no change in fitment. This decision is up to the installer.	
	0.11 1	If installing injectors that are NOT stock replacements (or equivalents),	
-	Oil Lubrication	reference the product page at www.radiumauto.com to find appropriately	
13B-		sized top feed fuel injectors. These aftermarket injectors have a 14mm	
		lower O-ring which require the included injector seats to be installed. Do NOT perform this step if using OEM style injectors.	OJUMANIO S
RE			
10		First, clean the OEM injector ports. Lubricate the provided injector seat Orings and firmly push the injector seats into place, as shown.	(0)
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	Oil Lubrication	Prepare the fuel rail for installation by installing the necessary fittings and adapters. 8AN ORB fittings will be required for all ports. A wide selection of	
13B-		adapters. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.	The second of th
13D-		Lubricate both the fitting and upper injector O-rings prior to installing.	
RE		Press the fuel injectors into each port.	
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	Oil Lubrication	For aftermarket injectors that require the included injector seats, press-in	
	6mm Allen Wrench	the provided phenolic spacers. With OEM equivalent injectors (shown), the phenolic spacers are NOT required.	2
13B-			
RE		Lubricate the lower fuel injector O-rings. Lineup and press the fuel rail down until the fuel injectors are fully secure in their respective seats. Next,	
		install the provided phenolic washers under the included M8x1.25mm	
12		bolts and secure to the lower intake manifold.	
		Installation Complete: 20-0446 Fuel Rail, 13B-RE Secondary	

	10mm Socket	Plumbing will still need to be configured and adapted to the fuel rail(s).
		Reinstall all components in reverse order. Reconnect the battery.
13B-		Cycle the ignition switch a few times (without starting engine). CHECK FOR
RE		LEAKS! If no leaks are found, start the engine and check again while the engine is running.
12		engine is running.
13		Installation Complete



	40 14 1	200 DEIM EUEL DAUG (ALL)	
	10mm Wrench	20B-REW FUEL RAILS (ALL)	
20B-		NOTE: Because this instruction manual covers vehicles with various modifications, there may be differences not shown.	20 P F 10 P
REW		If there is residual pressure in the fuel lines, it is recommended to disconnect the green fuel pump relay (shown) in the fuse box next to the	
1		battery. Run the engine until it stalls.	
		Disconnect the negative battery terminal.	THE STREET
	Pliers	Reference the Factory Service Manual to remove the upper intake	
	12mm Wrench	manifold and all associated vacuum lines, oil lines, solenoids, etc. The	The state of the s
20B-	12	lower intake manifold can remain installed, as shown.	
REW		Disconnect the fuel lines and unscrew the fuel rail mounting bolts. Remove the fuel rail assembly from the vehicle and drain all of the remains in a fuel	
2		safe container. Place the assembly on a work bench.	
		For protection, cover the intake manifold and injector ports to prevent debris from accidentally falling into the engine.	
		It is recommended to reuse the OEM fuel injector diffusers to prevent wall	
20B-		<ul> <li>wetting and permit optimal driveability. To inspect, shine a light down into</li> <li>the ports to be sure the diffusers are still in good condiiton.</li> </ul>	American Control of the Control of t
		NOTE: The diffusers are not absolutely necessary and many will argue they	
REW		are not required. If removal is required, gently apply pressure to the inner walls with needle nose pliers or use a pick to pull out as shown.	
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		20-0/6/ Fuel Rail Ton Feed Conversion 20B-RFW Primary	
	Oil Lubrication	20-0464 Fuel Rail, Top Feed Conversion, 20B-REW Primary	
20B-	Oil Lubrication	20-0464 Fuel Rail, Top Feed Conversion, 20B-REW Primary  — Clean the 3 OEM primary fuel injector ports.	
20B-	Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector	
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	Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector	BOILMAUTO B RIDIUMAUTO B
	Oil Lubrication  Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open	BOUMAUTO O BOUMAUTO O
REW .		Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.	BOUMAUTO O
<b>4</b> 208-		Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of	BOUMAUTO O
REW  4  20B- REW		Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings	BOUMAUTO O
<b>4</b> 208-		Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings	BOUMAUTO O
REW  4  20B- REW		Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings	BOUMAUTO O
REW  4  20B- REW		Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately	BOUNAUTO: BOUNAUTO: SOME PARTIES OF THE PARTIES OF
20B- REW 5	Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.	BOUNAUTO: BOUNAUTO: SOME PARTIES OF THE PARTIES OF
20B- REW 5	Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately	BIUMAUTO BE BOUMAUTO
20B- REW 5	Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.  Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in	BIUMAUTO BE BOUMAUTO
20B- REW 5	Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.  Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in	BIUMAUTO BE BOUMAUTO
20B- REW 5	Oil Lubrication	Clean the 3 OEM primary fuel injector ports.  Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.  Prepare the fuel rail by installing adapters or accessories into the open ports. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com. Lubricate the O-rings prior to installing.  Reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors.  Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in	BIUMAUTO BE BOUMAUTO

		If applicable, the OEM fuel rail mounting spacers will NOT be reused.	
20B- REW 7			
20B- REW	Oil Lubrication 6mm Allen Wrench	Press-in the included phenolic spacers. Lubricate the lower injector Orings. Lineup and press the fuel rail down until the injectors are fully secure in the Radium injector seats.  Install the provided phenolic washers under the included M8x1.25mm bolts and secure to the engine.  Install Complete: 20-0464 Fuel Rail, Conversion, 20B-REW Primary	
20B- REW	Oil Lubrication	20-0465 Fuel Rail, 20B-REW Secondary  If OEM style fuel injectors are to be used, the spacing that the OEM diffusers produce is required as they provide a mechanical stop. Otherwise the stock injector will fall down and out of the fuel rail port.  If aftermarket injectors are used, the included injector seats provide the actual mechanical stop. Furthermore, the injector seats were designed for flexibility as the OEM diffusers can be either reused or removed (as shown) with no change in fitment. This decision is up to the installer.	Tr. G SG
20B- REW 10	Oil Lubrication	If installing injectors that are NOT stock replacements (or equivalents), reference the product page at www.radiumauto.com to find appropriately sized top feed fuel injectors. These aftermarket injectors have a 14mm lower O-ring which require the included injector seats to be installed. Do NOT perform this step if using OEM style injectors.  First, clean the OEM injector ports. Lubricate the provided injector seat O-rings and firmly push the injector seats into place, as shown.	SIUMA INTO S
20B- REW 11	Oil Lubrication	Prepare the fuel rail by installing the necessary adapter fittings or fuel system acceossories. 8AN ORB fittings will be required for all ports. A wide selection of adapters are available at www.radiumauto.com.  Lubricate both the fitting and upper injector O-rings prior to installing. Press the fuel injectors into each port.	
20B- REW 12	Oil Lubrication 6mm Allen Wrench	For aftermarket injectors that require the included injector seats, press-in the provided phenolic spacers (shown). With OEM equivalent injectors, the phenolic spacers are NOT required.  Lubricate the lower fuel injector O-rings. Lineup and press the fuel rail down until the fuel injectors are fully secure in their respective seats. Next, install the provided phenolic washers under the included M8x1.25mm bolts and secure to the lower intake manifold.  Installation Complete: 20-0465 Fuel Rail, 13B-REW Secondary	

	40 2	20-0466 Fuel Rail, 20B-REW Secondary, 6-Port	
	19mm Socket	20 0-100 Fact than, 200 there occordingly, 0-1 of t	A Market Market
20B-		Install the two M8 x 1.25mm extension mounts included to the threaded	
		fuel rail bosses, as shown.	
REW		1	
13		1	
13		1	
		1	
		8AN ORB fittings will be required for all ports. A wide selection of adapters	
		are available at www.radiumauto.com. Lubricate the O-rings prior to	
20B-		installing.	
DEM		-	
REW		1	
14		1	200
		1	
		1	6
	Oil Lubrication	Reference the product page at www.radiumauto.com to find appropriately	
		sized top feed fuel injectors.	
20B-		Lubricate the upper O-rings on the fuel injectors. Press the fuel injectors in	
REW		each port.	
15		1	
			•
	Oil Lubrication	Press-in the included phenolic spacers. Lubricate the lower injector O-	
200	6mm Allen Wrench	rings. Lineup and press the fuel rail down until the fuel injectors are fully secure in their respective seats.	
20B-			
REW		Install the provided phenolic washers under the included M8x1.25mm bolts and secure to the extension mounts.	
1.0		bots and secure to the extension mounts.	
16		Installation Complete: 20-0466 Fuel Rail, 20B-REW Secondary, 6-Port	
		4	
		Disables will still pood to be seeffered and advantage to 1. 27.	*
	10mm Socket	Plumbing will still need to be configured and adapted to the fuel rail(s).  Reinstall all components in reverse order. Reconnect the battery.	000
20B-		4	
200		Cycle the ignition switch a few times (without starting engine). CHECK FOR LEAKS! If no leaks are found, start the engine and check again while the	
REW		engine is running.	
17		4	
Τ/		Installation Complete	
		-	